



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-08/0314 of 24 August 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the Deutsches Institut für Bautechnik **European Technical Assessment:** Trade name of the construction product Insulation support TSBD, TSBD X, TSBDL, TSBD WS and TSBD WSG Screwed-in plastic anchor for fixing of external thermal Product family to which the construction product belongs insulation composite systems with rendering in concrete and masonry Manufacturer **KEW** Kunststofferzeugnisse GmbH Wilthen Dresdener Straße 19 02681 Wilthen DEUTSCHLAND Manufacturing plant **KEW** Kunststofferzeugnisse GmbH Wilthen Dresdener Straße 19 02681 Wilthen DEUTSCHLAND 26 pages including 3 annexes which form an integral part This European Technical Assessment contains of this assessment This European Technical Assessment is EAD 330196-01-0604, Edition 10/2017 issued in accordance with Regulation (EU) No 305/2011, on the basis of This version replaces ETA-08/0314 issued on 15 April 2015

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Specific Part

1 Technical description of the product

The insulation support metal screw TSBD, TSBD X, TSBDL, TSBD WS und TSBD WSG is a screwed-in anchor which consists of a plastic part made of polypropylene (virgin material) and an accompanying specific screw of galvanised steel or stainless steel and an anchor cap made of polystyrene (for mounting the anchor on the surface of the insulating material) or an insulation cover made of polystyrene or mineral wool (for deep mounting of the anchor in the insulating material).

The anchor types TSBD, TSBD X und TSBDL may in addition be combined with the insulation discs DSB 90, DSB 110 and DSB 140.

The head of the screw for anchor type TSBD has an additional plastic coating.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Characteristic load bearing capacity	
- Characteristic resistance under tension load	See Annex C 1
- Minimum edge distance and spacing	See Annex B 2
Displacements	See Annex C 2
Plate stiffness	See Annex C 5

3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Point thermal transmittance	See Annex C 3 - C 5

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330196-01-0604, the applicable European legal act is: [97/463/EC].

The system to be applied is: 2+



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5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

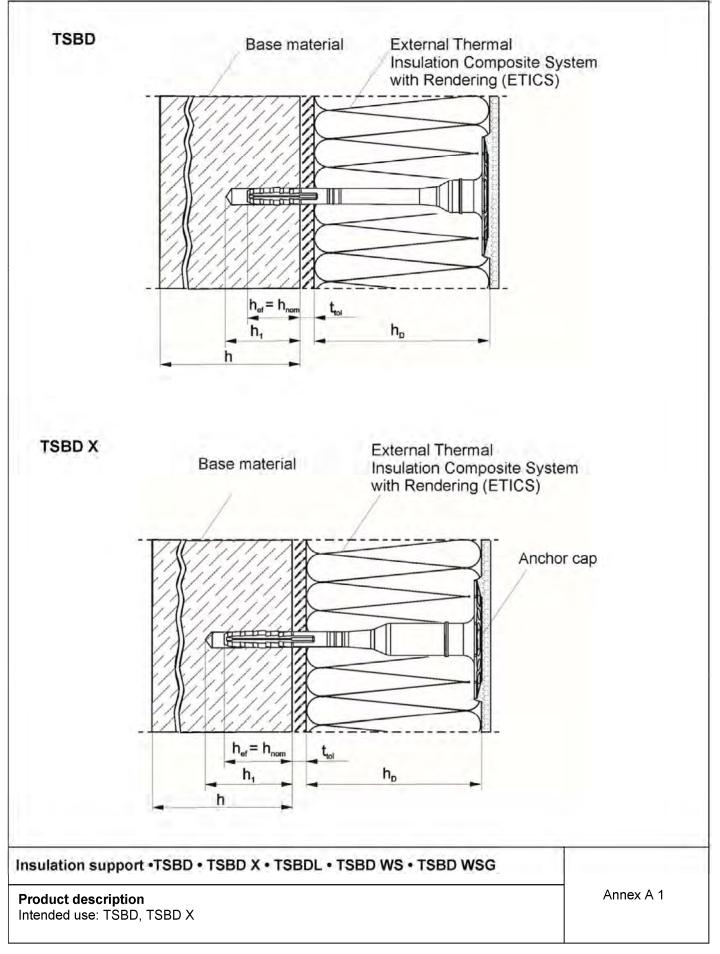
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 24 August 2020 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow Head of Department *beglaubigt:* Aksünger

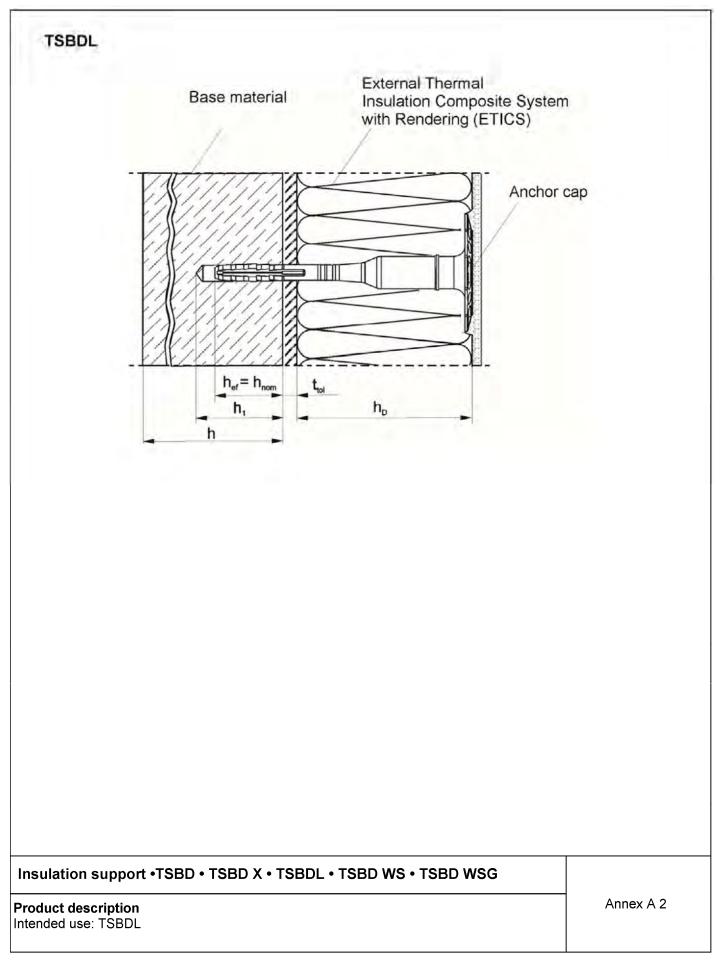
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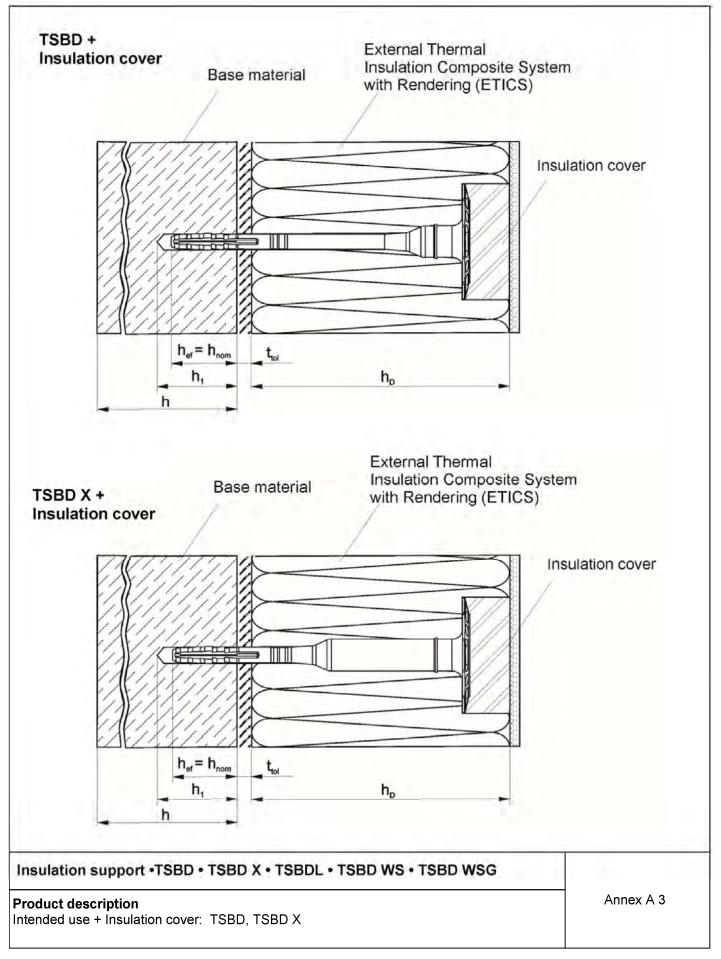
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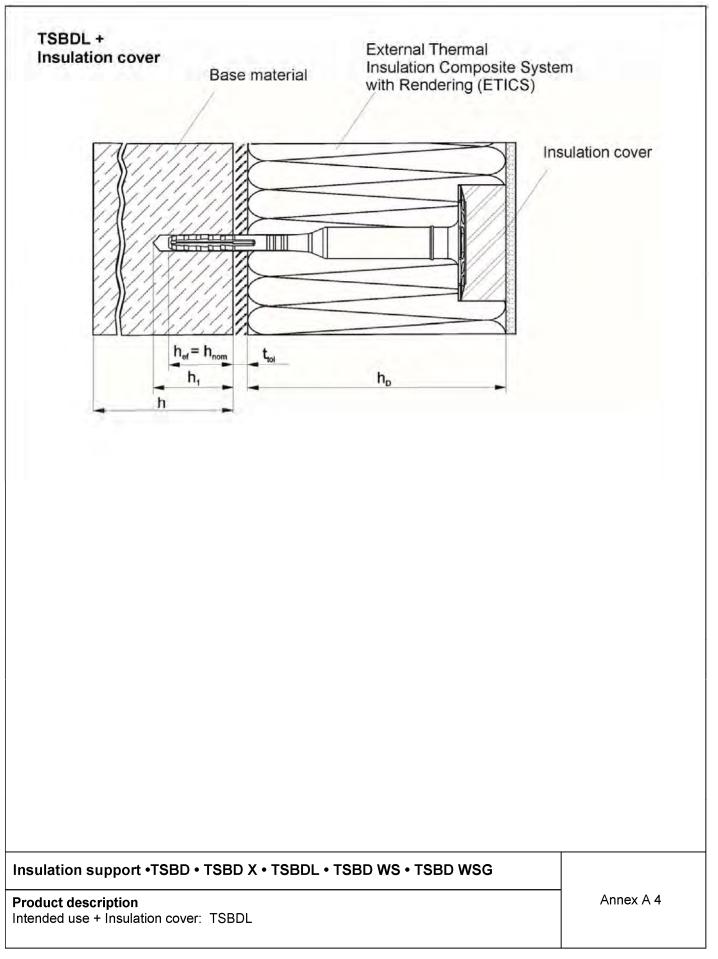
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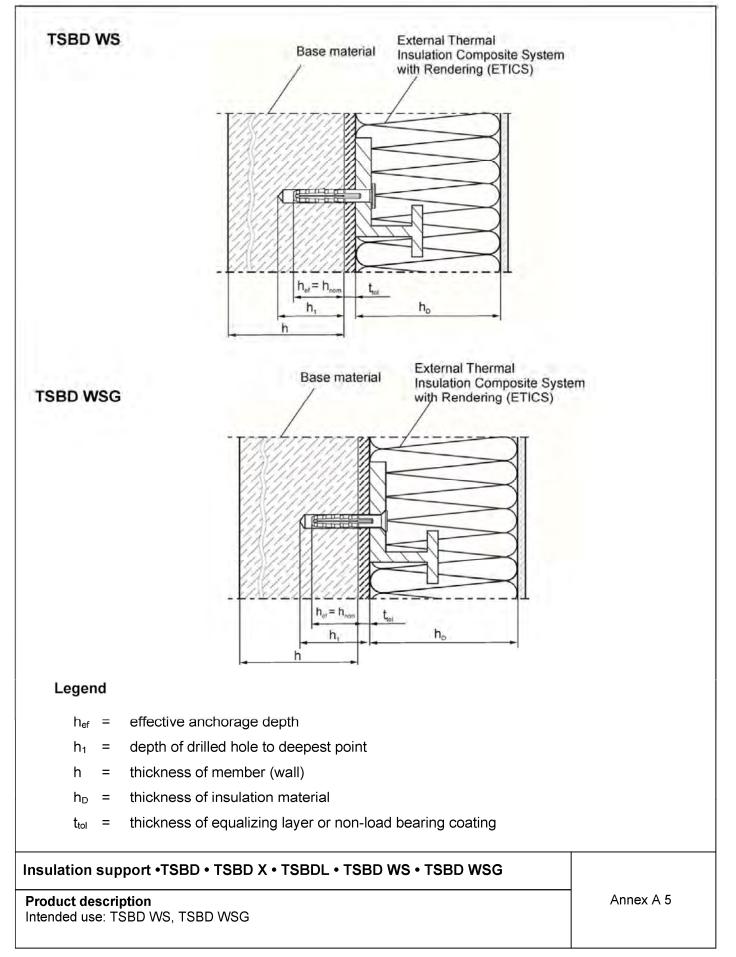
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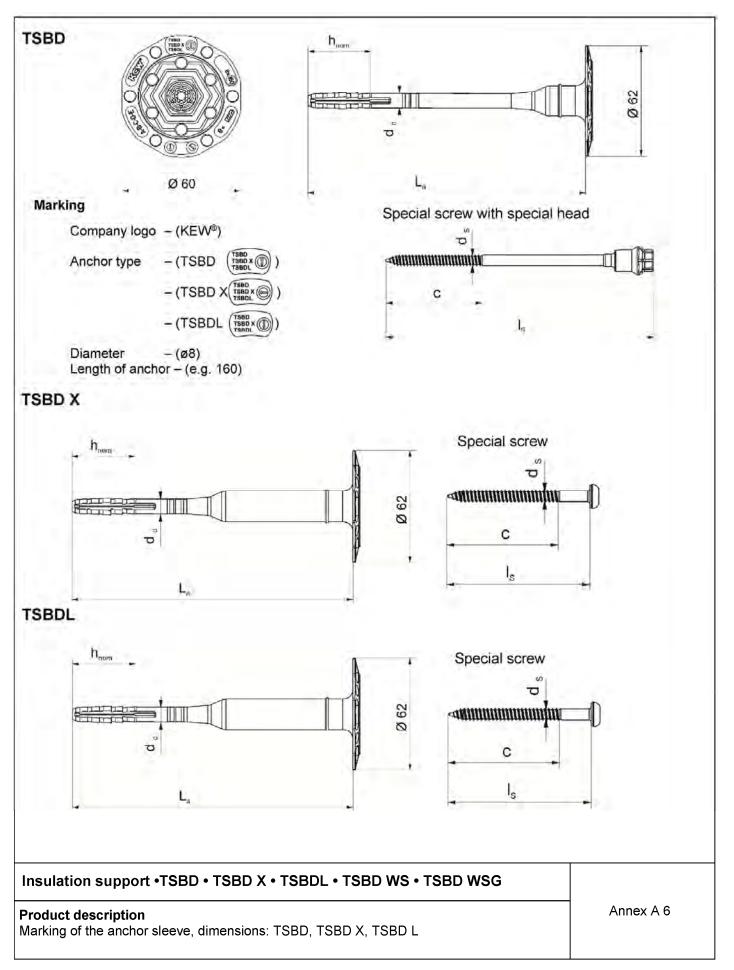
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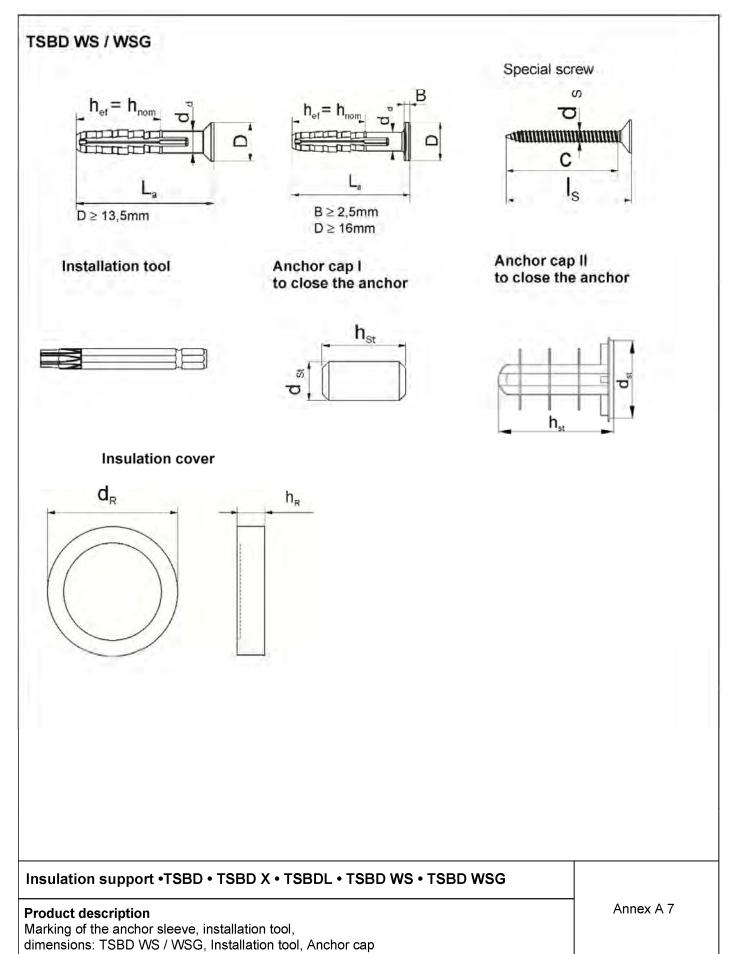


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able A1: Dimensions	5 TSBD									
		Anchor sleeve					Special screw			
Anchor type	L _a min	_{-a} min L _a max d _d h _{ef}		d₅	С	ls				
	[mm]	[mm]	[mm]	[m	m]	[mm]	[mm]	[mm]		
KEW [®] - TSBD base material group A-B-C	100	440	8	30		5,5	52	L _a + 5mm		
KEW [®] - TSBD base material group D-E	100	440	8	30	50	5,5	52	L _a + 5mm		
Determination of max. thickr	ess of ins	sulation:	h _D = L _a ·	- h nom -	t tol					
e.g.:	L _a = 160 h _{ef} = 30					tto	ə i= 10			
TSBD 8x160	thickness of insulation material h _{D max} = 120									
e.g.:	La	= 160			h _{ef} = 50		tto	or = 10		
TSBD 8x160			thicknes	s of insu	lation n	naterial h _{D m}	_{ax.} = 100			
Determination of max. thickr	ess of ins	sulation:	$h_D = L_a$	– h _{nom} –	t _{tol} + In	sulation co	ver			
e.g.: TSBD 8x160	La	= 160			h _{ef} = 30		tte	or = 10		
With Insulation cover 20mm			thicknes	s of insu	lation n	naterial h ɒm	_{ax.} = 140			
e.g.: TSBD 8x160	La	L _a = 160 h _{ef} = 50					tto	ə = 10		
With Insulation cover 20mm	thickness of insulation material hpmax. = 120									

Table A2:Dimensions TSBD X

		Anchor sleeve					Special screw			
Anchor type	L _a min	L _a max	d _d	d _d h _{ef}		ds	с	ls		
	[mm]	[mm]	[mm]	[m	m]	[mm]	[mm]	[mm]		
KEW[®] - TSBD X base material group A-B-C	100	440	8	3 30		5,5	52	78		
KEW[®] - TSBD X base material group D-E	100	440	8	30	50	5,5	52	78		
Determination of max. thickr	ess of ins	sulation:	h _D = L _a ·	– h _{nom} –	t _{tol}					
e.g.:	L _a = 160 h _{ef} = 30						t _{tol} = 10			
TSBD X 8x160	thickness of insulation material h _{D max} = 120									
e.g.:	L _a = 160 h _{ef} = 50						t _{tol} = 10			
TSBD X 8x160	thickness of insulation material h _{D max} = 100									
Determination of max. thickn	ess of ins	sulation:	h⊳= La ·	– h _{nom} –	t _{tol} + In	sulation co	ver			
e.g.: TSBD X 8x160	La	= 160			h _{ef} = 30		t _{tol}	= 10		
With Insulation cover 20mm			thicknes	s of insu	ulation m	naterial h ɒm	_{ax.} = 140			
e.g.: TSBD X 8x160	La	= 160			h _{ef} = 50		t _{tol}	= 10		
With Insulation cover 20mm		thickness of insulation material h _{D max} = 120								

Insulation support •TSBD • TSBD X • TSBDL • TSBD WS • TSBD WSG

Product description Dimensions: TSBD, TSBD X



		Ancho	r sleeve			9	Special so	rew	
Anchor type	L _a min	L _a max	dd	h	lef	ds	с	I _{s min}	I _{s max}
	[mm]	[mm]	[mm]	[m	m]	[mm]	[mm]	[mm]	[mm]
KEW[®] - TSBDL base material group A-B-C	100	440	8	3	0	5,5	52	70	310
KEW[®] - TSBDL base material group D-E	100	440	8	30	50	5,5	52	70	310
Determination of max. thic	kness of	insulation	n: h d = L	a – h n	om — 1	tol			
e.g.:	L _a = 160 h _{ef} =			30 t _{tol} = 10					
TSBDL 8x160		thic	kness of	insula	ation r	material h ⊳	max. = 120		
e.g.:		L _a = 160			h _{ef} =	50	t	tol = 10	
TSBDL 8x160		thic	kness of	insula	ation r	material h ⊳	max. = 100		
Determination of max. thic	kness of	insulation	n: h d = L	a – h n	om — 1	t _{tol} + Insula	tion cove	r	
e.g.: TSBDL 8x160		La= 160			h _{ef} = :	30	t	tol = 10	
With Insulation cover 20mm		thic	kness of	insula	ation r	material h _D	_{max.} = 140		
e.g.: TSBDL 8x160		La= 160			h _{ef} =	50	t	tol = 10	
With Insulation cover 20mm		thic	kness of	insula	ation r	material h _P	max = 120		

Table A4: Dimensions TSBD WS / WSG

	Anchor sleeve					Special screw						
Anchor type	L _a min	L _a max	dd	h	ef	ds	с	Is				
	[mm]	[mm]	[mm]	[m	m]	[mm]	[mm]	[mm]				
KEW[®] - TSBD WS / WSG base material group A-B-C	50	250	8	30		30		30		5,5	52	La + 5mm
KEW[®] - TSBD WS / WSG base material group D-E	70	250	8	30	50	5,5	52	La + 5mm				

Insulation support •TSBD • TSBD X • TSBDL • TSBD WS • TSBD WSG

Product description Dimensions: TSBDL, TSBD WS, TSBD WSG



Table A5: Dimensions Insulation cover and Anchor cap

	Insulation cover		Anch	or cap I	Anchor cap II		
Anchor type	d _R	h _R	d _{St}	h _{St}	d _{St}	h _{St}	
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	
KEW [®] - TSBD	66	20	-	-	-	-	
KEW [®] - TSBD X	66	20	13	30	15	20	
KEW [®] - TSBDL	66	20	13	30	15	20	

Table A6: Materials

Member	Materials				
Anchor sleeve	Polypropylen(virgin material), colour: papyrus white or nature				
	Steel, galvanized A2G or A2F according to EN ISO 4042:2018				
Special screw	Stainless steel according to EN 10088-3:2014;				
	mat. No. 1.4401, 1.4571				
Special head on Special screw	PA GF				
Anchor cap	Polystyrene, Polypropylene, Polyethylene, Mineral wool				
Insulation cover	Polystyrene, Mineral wool, Polyurethane				

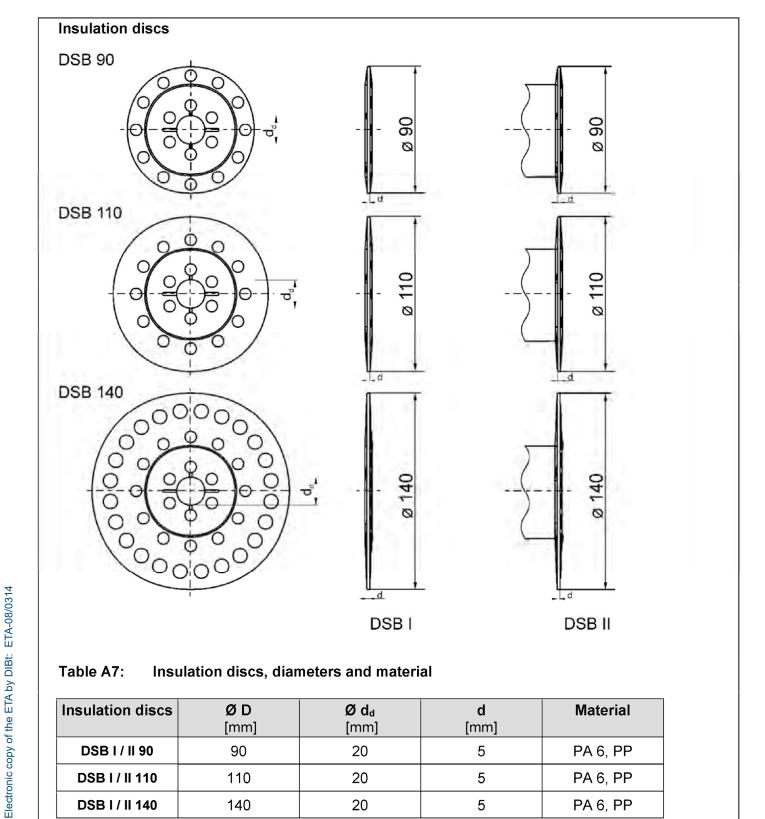
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Product description Dimensions: Installation tool, Anchor cap Materials

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Insulation discs	Ø D [mm]	Ø d ₄ [mm]	d [mm]	Material
DSB I / II 90	90	20	5	PA 6, PP
DSB I / II 110	110	20	5	PA 6, PP
DSB I / II 140	140	20	5	PA 6, PP

Insulation support •TSBD • TSBD X • TSBDL • TSBD WS • TSBD WSG

Product description

Additional plates in combination with KEW®- TSBD, TSBD X , TSBDL



Specifications of intended use

Anchorages subject to:

• The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the thermal insulation composite system.

Base materials:

- Normal weight concrete (base material group A) according to Annex C 1.
- Solid masonry (base material group B), according to Annex C 1.
- Hollow or perforated masonry (base material group C), according to Annex C 1.
- Lightweight aggregate concrete (base material group D), according to Annex C 1.
- Autoclaved aerated concrete (base material group E), according to Annex C 1.
- For other base materials of the use categories A, B, C, D or E the characteristic resistance of the anchor may be determined by job site tests according to EOTA Technical Report TR 051 edition December 2016.

Temperature Range:

• 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors $\gamma_M = 2,0$ and $\gamma_F = 1,5$, if there are no other national regulations.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple fixings for non-structural application.

Installation:

- Hole drilling by the drill modes according to Annex C 1.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering \leq 6 weeks

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Intended Use Specifications

Annex B 1

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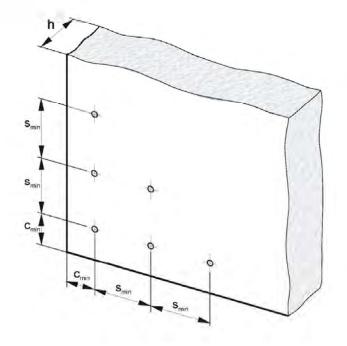
Table B1: Installation parameters

Anchor type			KEW [®] - TSBD, TSBD X, TSBDL				
			base material group				
			A-B-C	D-E			
Drill hole diameter	d ₀ =	[mm]	8	8			
Cutting diameter of drill bit	$d_{\text{cut}} \leq$	[mm]	8,45	8,4	5		
Depth of drilled hole to deepest point	h₁ ≥	[mm]	40	40	60		
Effective anchorage depth	h _{ef} =	[mm]	30	30	50		

Table B2: Minimum distances an dimension

			KEW [®] - TSBD, TSBD X, TSBDL
Minimum thickness of member	h =	[mm]	100
Minimum spacing	s _{min} =	[mm]	100
Minimum edge distance	c _{min} =	[mm]	100

Edge and spacing distances



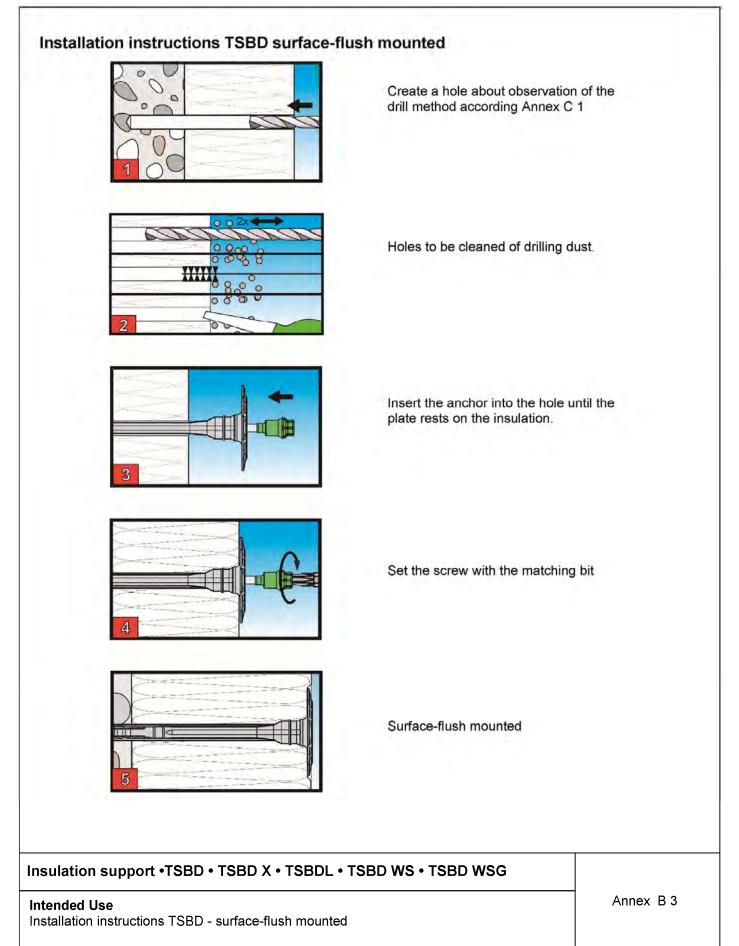
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Intended Use Installation parameters,

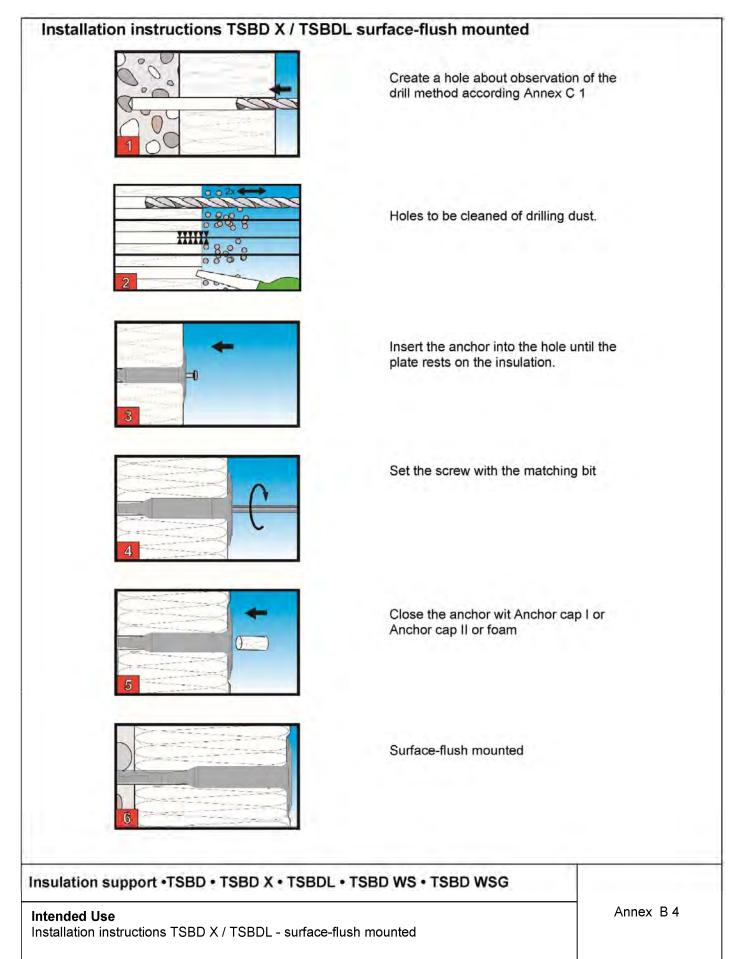
Edge distances and spacing

Annex B 2

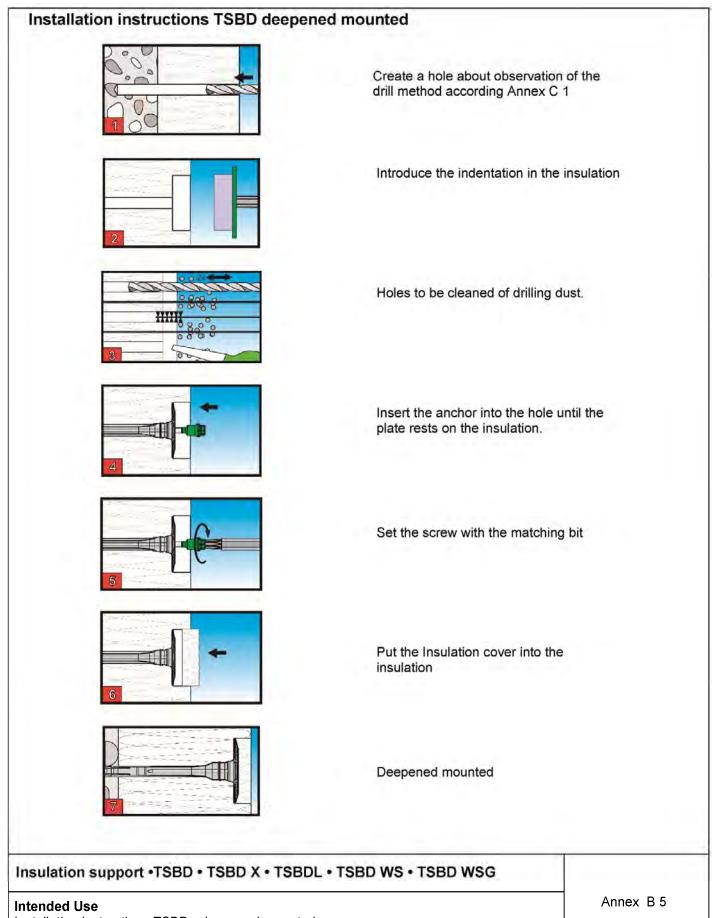






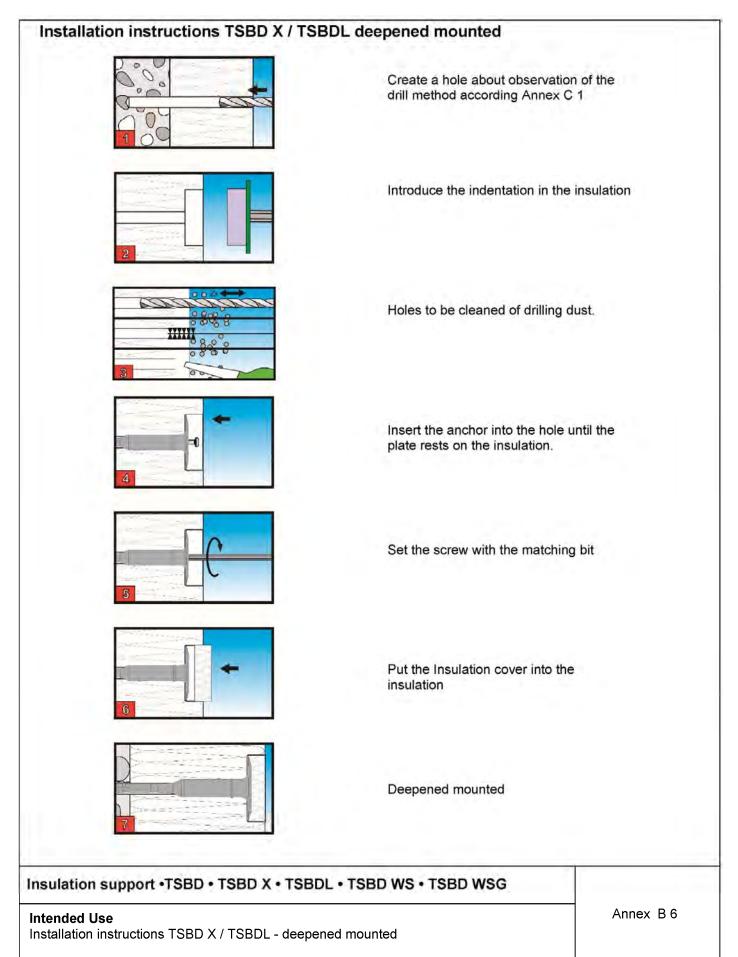






Installation instructions TSBD - deepened mounted







Base material	Bulk- density	Com- pressive strength	Remarks	Drill method	NRk
	ρ	f _b			[kN]
	[kg/dm³]	[N/mm²]			
Concrete C12/15			EN 206-1:2000		1,5
Concrete C16/20 – C50/60			EN 206-1:2000		1,5
Sand-lime solid bricks, KS e.g. acc. to EN 771-2:2011	≥1.8	12	Vertically perforation up to 15%		1,5
Brick, Mz e.g. acc. to EN 771-1:2011	≥1.7	12	Vertically perforation up to 15%	Hammer drilling	1,5
Lightweight concrete solid blocks, Vbl 2 e.g. acc. to EN 771-3:2011	≥0.8	2	with outer web thickness ≥ 43 mm		0,75
Lightweight concrete solid blocks, Vbl 4 e.g. acc. to EN 771-3:2011	≥0.8	4	with outer web thickness ≥ 43 mm		1,2
Vertically perforated clay bricks, HLz e.g. acc. to EN 771-1:2011 with outer web thickness ≥ 12 mm	≥1.0	12	Vertically perforation more than 15% and less than 50%		0,9
Vertically perforated sand-lime bricks, KS L e.g. acc. to EN 771-2:2011 with outer web thickness ≥ 20 mm	≥1.4	12	Vertically perforation more than 15% and less than 50%		1,5
Lightweight concrete hollow blocks 4K Hbl e.g. acc. to EN 771-3:2011	≥0.9	2	with outer web thickness ≥ 30 mm	Rotary	0,75
Lightweight concrete hollow blocks 1K Hbl e.g. acc. to EN 771-3:2011	≥0.8	2	with outer web thickness ≥ 30 mm	drilling	0,9
Vertically perforated clay bricks Hlz 250x380x235 d = 250 mm with outer web thickness a ≥ 16 mm	≥1.0	6			0,5
Lightweight aggregate concrete, LAC 4	34.20		h _{ef} ≥ 30mm		0,4
e.g. acc. to EN 1520:2011 / EN 771-3:2011	≥1.0	4	h _{ef} ≥ 50mm	Hammer	0,9
Lightweight aggregate concrete, LAC 6			h _{ef} ≥ 30mm	drilling	0,5
e.g. acc. to EN 1520:2011 / EN 771-3:2011	≥1.0	6	h _{ef} ≥ 50mm		1,2
Autoclaved aerated concrete PP4-0,5			h _{ef} ≥ 30mm	Rotary	0,30
e.g. acc. to EN 771-4:2011	≥0.5	4	h _{ef} ≥ 50mm	drilling	0,75

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Performances

Annex C1

Characteristic tension resistance of the anchor

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Table C2: Displacements

Base material	Bulk- density	Compres- sive Strength	Tension load	Displacements
	ρ [kg/dm³]	f ₅ [N/mm²]	N [kN]	δ _m (N) [mm]
Concrete C12/15-C50/60 EN 206-1:2000			0,50	0,2
Sand-lime solid bricks, KS e.g. acc. to EN 771-2:2011	≥1.8	12	0,50	0,3
Solid clay brick, Mz e.g. acc. to EN 771-1:2011	≥1.7	12	0,50	0,3
Lightweight concrete solid blocks, Vbl 2 e.g. acc. to EN 771-3:2011	≥0.8	2	0,25	0,3
Lightweight concrete solid blocks, Vbl 4 e.g. acc. to EN 771-3:2011	≥0.8	4	0,40	0,4
Vertically perforated clay bricks, HLz e.g. acc. to EN 771-1:2011	≥1.0	12	0,30	0,1
Vertically perforated sand-lime bricks, KS L e.g. acc. to EN 771-2:2011	≥1.4	12	0,50	0,3
Lightweight concrete hollow blocks 4K Hbl e.g. acc. to EN 771-3:2011	≥0.9	2	0,25	0,1
Lightweight concrete hollow blocks 1K Hbl e.g. acc. to EN 771-3:2011	≥0.8	2	0,30	0,2
Vertically perforated clay bricks 250x380x235	≥1.0	6	0,15	0,1
Lightweight aggregate concrete, LAC 4	≥1.0	4	h _{ef} > 30 mm: 0,15	0,1
e.g. acc. to EN 1520:2011 / EN 771-3:2011		· ·	h _{ef} ≥ 50 mm: 0,30	0,2
Lightweight aggregate concrete, LAC 6 e.g. acc. to EN 1520:2011 / EN 771-3:2011	≥1.0	6	h _{ef} > 30 mm: 0,15 h _{ef} ≥ 50 mm: 0,40	0,1 0,2
Autoclaved aerated concrete PP4-0,5 e.g. acc. to EN 771-4:2011	≥0,5	4	h _{ef} > 30 mm: 0,25 h _{ef} ≥ 50 mm: 0,10	0,01 0,15

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Performances

Displacements



	thickness of insulation	Point thermal transmittance	
Anchor type	h⊳ [mm]	χ [W/K]	
EW – TSBD			
<i>l</i> ith specific screw,	≤150mm	0,003	
alvanized steel			
EW – TSBD			
ith specific screw,	>150mm	0,002	
Ivanized steel			
EW – TSBD			
lith specific screw,	≤150mm	0,002	
ainless steel			
EW – TSBD		0,001	
fith specific screw,	>150mm	0,001	
tainless steel			

Anchor type	thickness of insulation hp [mm]	Point thermal transmittance x [VW/K]
KEW – TSBD + Insulation cover With specific screw, galvanized steel	≤150mm	0,002
KEW – TSBD + Insulation cover With specific screw, galvanized steel	>150mm	0,002
KEW – TSBD + Insulation cover With specific screw, stainless steel	≤150mm	0,001
KEW – TSBD + Insulation cover With specific screw, stainless steel	>150mm	0,001

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Performances Point thermal transmittance

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Anchor type	thickness of insulation	Point thermal transmittance
	[mm]	χ [W/K]
KEW – TSBD X		
With specific screw,	≤80mm	0,002
galvanized steel		
KEW – TSBD X		
With specific screw,	>80mm	0,001
galvanized steel		
KEW – TSBD X		
With specific screw,	≤240mm	0,001
stainless steel		
KEW – TSBD X		
With specific screw,	>240mm	0,000
stainless steel		

Anchor type	thickness of insulation h₀ [mm]	Point thermal transmittance x [VW/K]
KEW – TSBD X + Insulation cover With specific screw, galvanized steel	≤150mm	0,001
KEW – TSBD X + Insulation cover With specific screw, galvanized steel	>150mm	0,001
KEW – TSBD X + Insulation cover With specific screw, stainless steel	≤100mm	0,001
KEW – TSBD X + Insulation cover With specific screw, stainless steel	>100mm	0,000

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Performances Point thermal transmittance

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Anchor type	thickness of insulation h₀ [mm]	Point thermal transmittance
KEW – TSBDL With specific screw, galvanized steel	≤80mm	0,002
KEW – TSBDL With specific screw, galvanized steel	>80mm	0,001
KEW – TSBDL With specific screw, stainless steel	≤240mm	0,001
KEW – TSBDL With specific screw, stainless steel	>240mm	0,000

Anchor type	thickness of insulation h⊳ [mm]	Point thermal transmittance χ [VW/K]
KEW – TSBDL + Insulation cover With specific screw, galvanized steel	≤150mm	0,001
KEW – TSBDL + Insulation cover With specific screw, galvanized steel	>150mm	0,001
KEW – TSBDL + Insulation cover With specific screw, stainless steel	≤100mm	0,001
KEW – TSBDL + Insulation cover With specific screw, stainless steel	>100mm	0,000

Table C4: Plate stiffness according to EOTA Technical Report TR 026:2016-05

Anchor type	Diameter of anchor plates [mm]	Load resistance of anchor plates [kN]	Plate stiffness [kN/mm]
KEW – TSBD	60	2,22	1,6
KEW – TSBD X	60	2,22	1,6
KEW – TSBDL	60	2,22	1,6

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Performances Point thermal transmittance, Plate stiffness